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**De Monchy  
Aromatics Ltd**

## MATERIAL SPECIFICATION

**Product Name** CLOVE BUD OIL  
**Product Code** EC4200  
**CAS Number** 8000-34-8  
**FEMA Number** 2323

**Appearance** PALE YELLOW TO BROWN  
**Physical State @20C** LIQUID  
**Odour** TO MATCH CURRENT DE MONCHY INTERNAL STANDARD  
**Assay %**  
**Specific Gravity @20C** 1.044 to 1.058  
**Refractive Index @20C** 1.5300 to 1.5420  
**Optical Rotation @20C, degrees** 0.0 to -3.0  
**Flashpoint (C)** 92

**SHELF-LIFE (MONTHS)** 6  
**STORAGE RECOMMENDATIONS** SEALED CONTAINERS IN A COOL DARK PLACE